





Picture Perfect

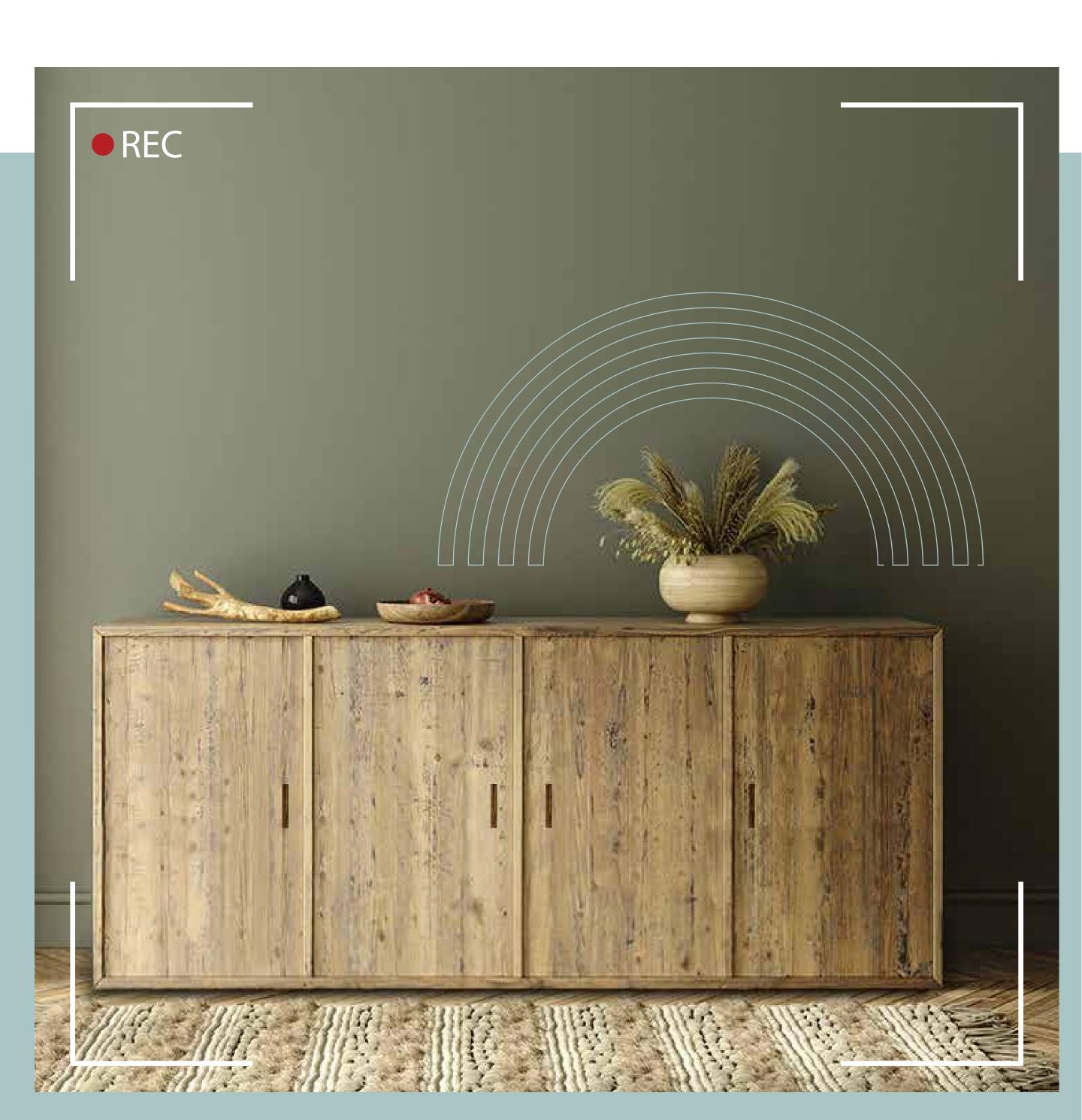
Furniture made with
Greenpanel pre-laminated MDF,
is worth a thousand click.

About Greenpanel

Greenpanel is India's largest manufacturer of wood panels. Medium-Density Fibreboard (MDF) is our flagship product and we are the undisputed leaders and innovators of this category. Our state-of-the-art plants in Uttarakhand and Andhra Pradesh, with an annual combined capacity of more than 540,000 cubic metres, produce world-class MDF, Plywood, Veneers, Flooring and Doors.

Greenpanel Pre-laminated MDF

Greenpanel Pre-laminated MDF boards are extremely durable with outstanding dimensional stability which can transform your home and office décor. Pre-laminated MDF comes in a range of stylish, decorative designs in solid colors, fabric and wood grain patterns. These boards are resistant to moisture and hence are highly suitable in all weather conditions.



Wood Grain

The timeless beauty of nature is accentuated with Greenpanel's range of Wood Grain Pre-laminated MDF. The evergreen perfection will make a permanent

impression on your interiors.









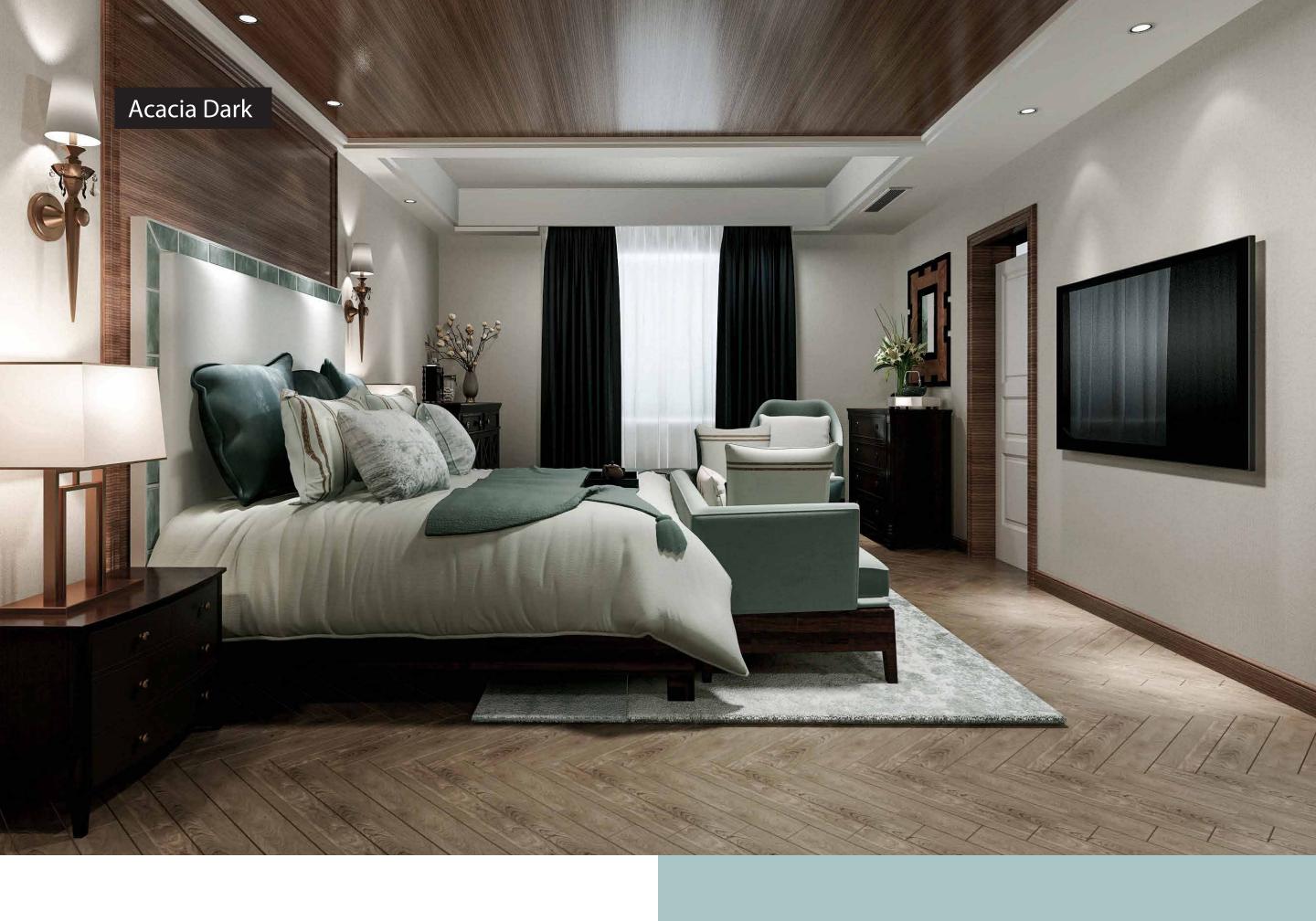




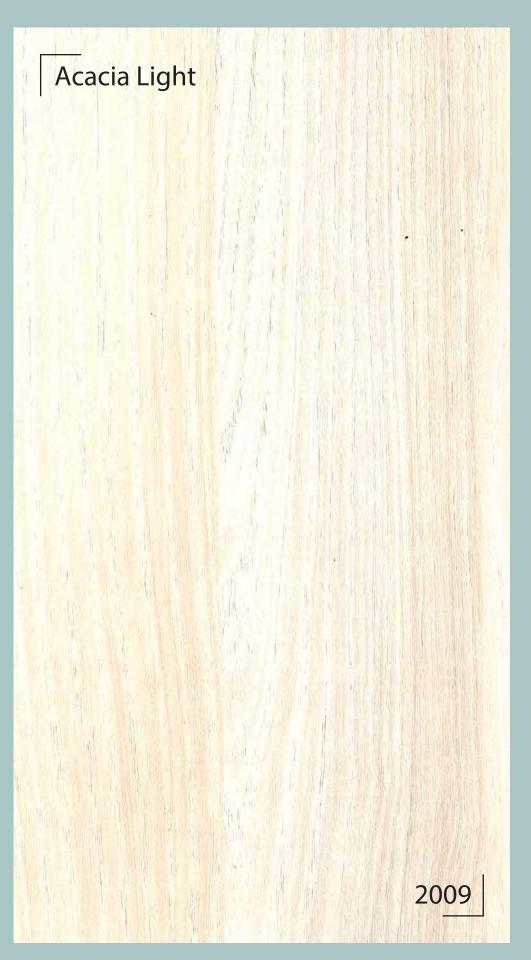






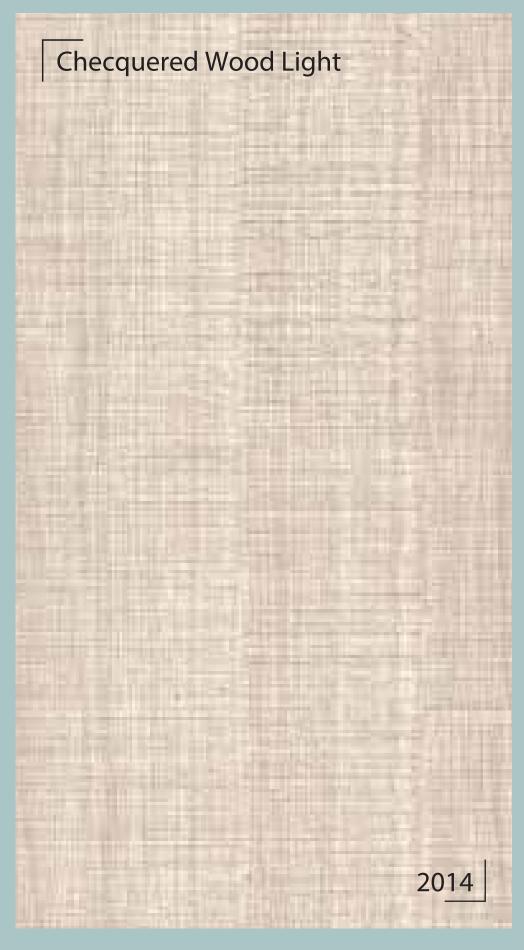




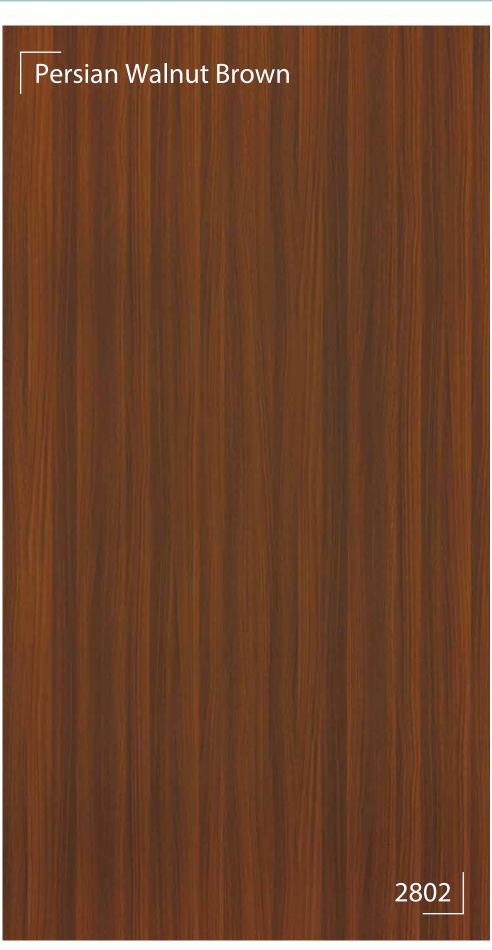






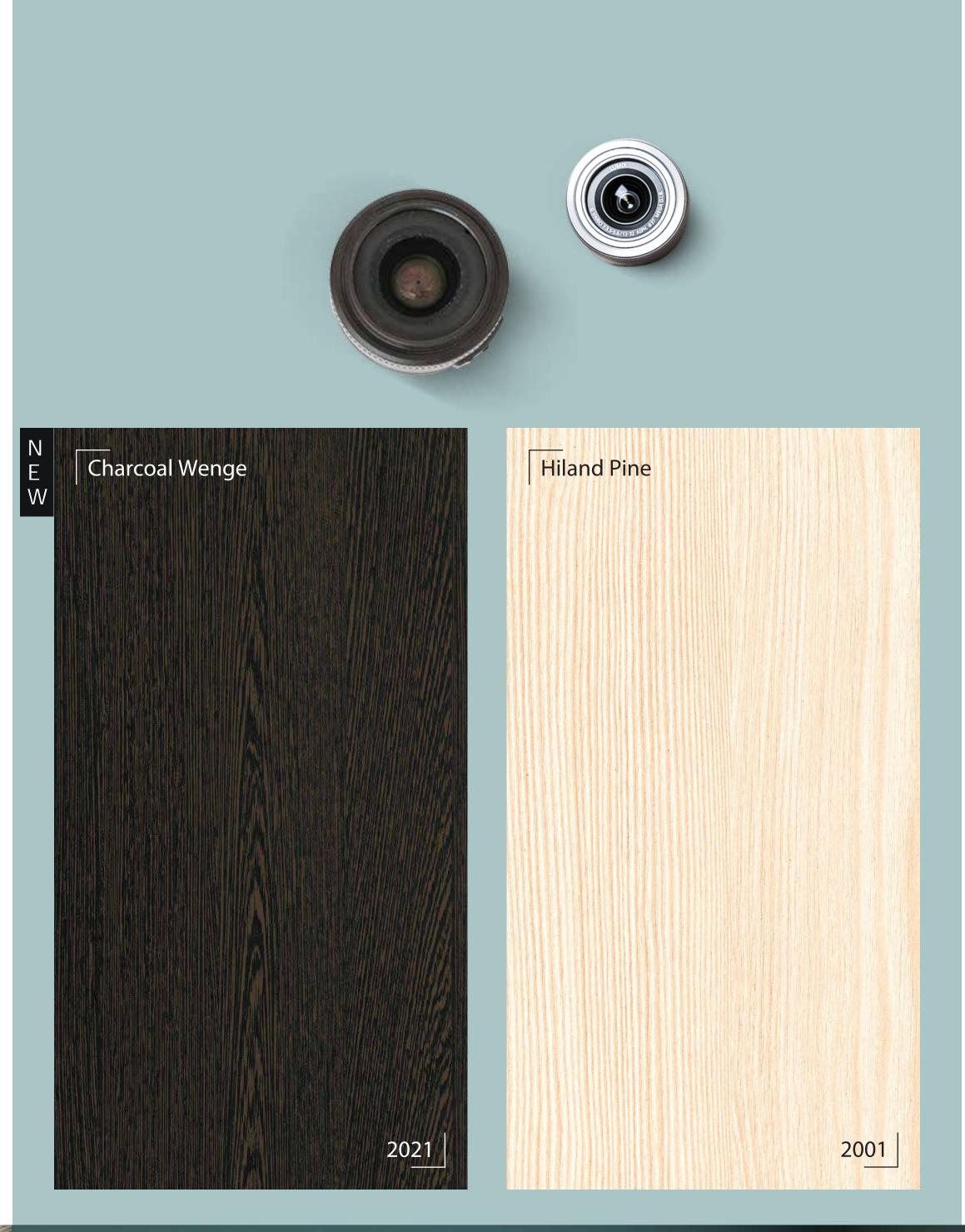


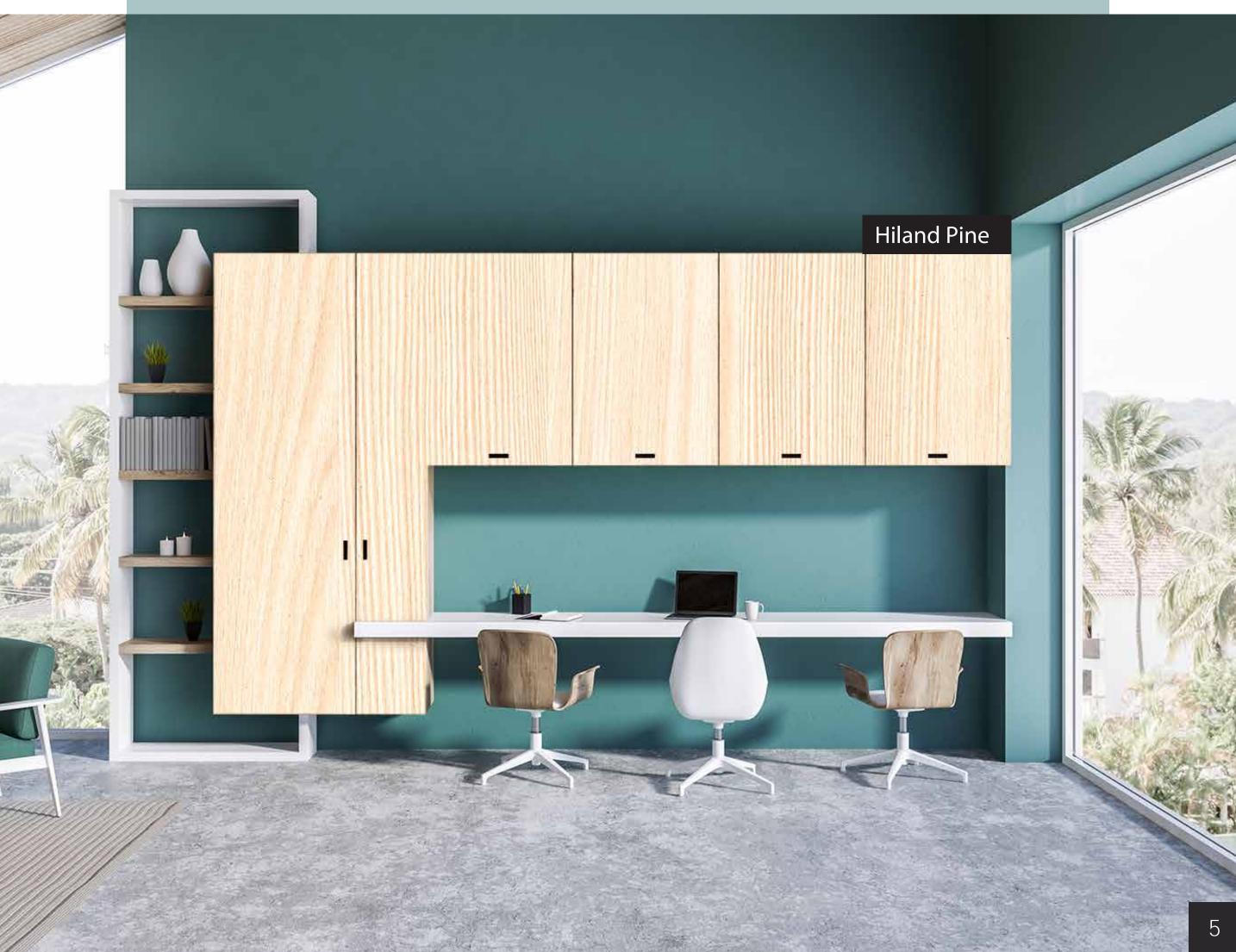
































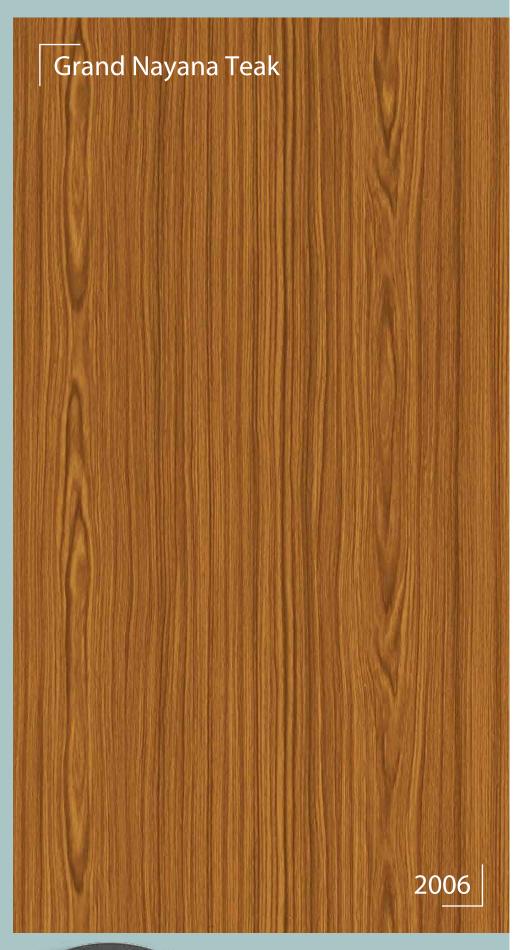


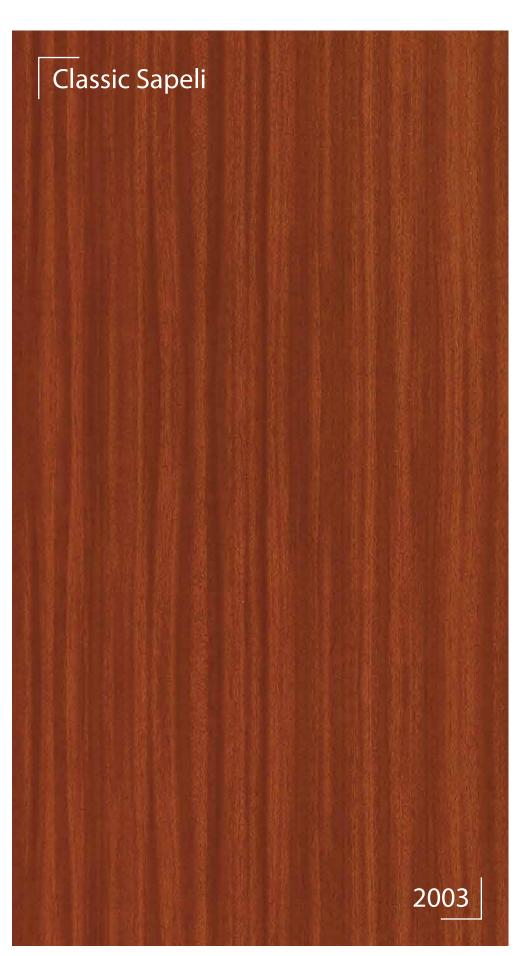












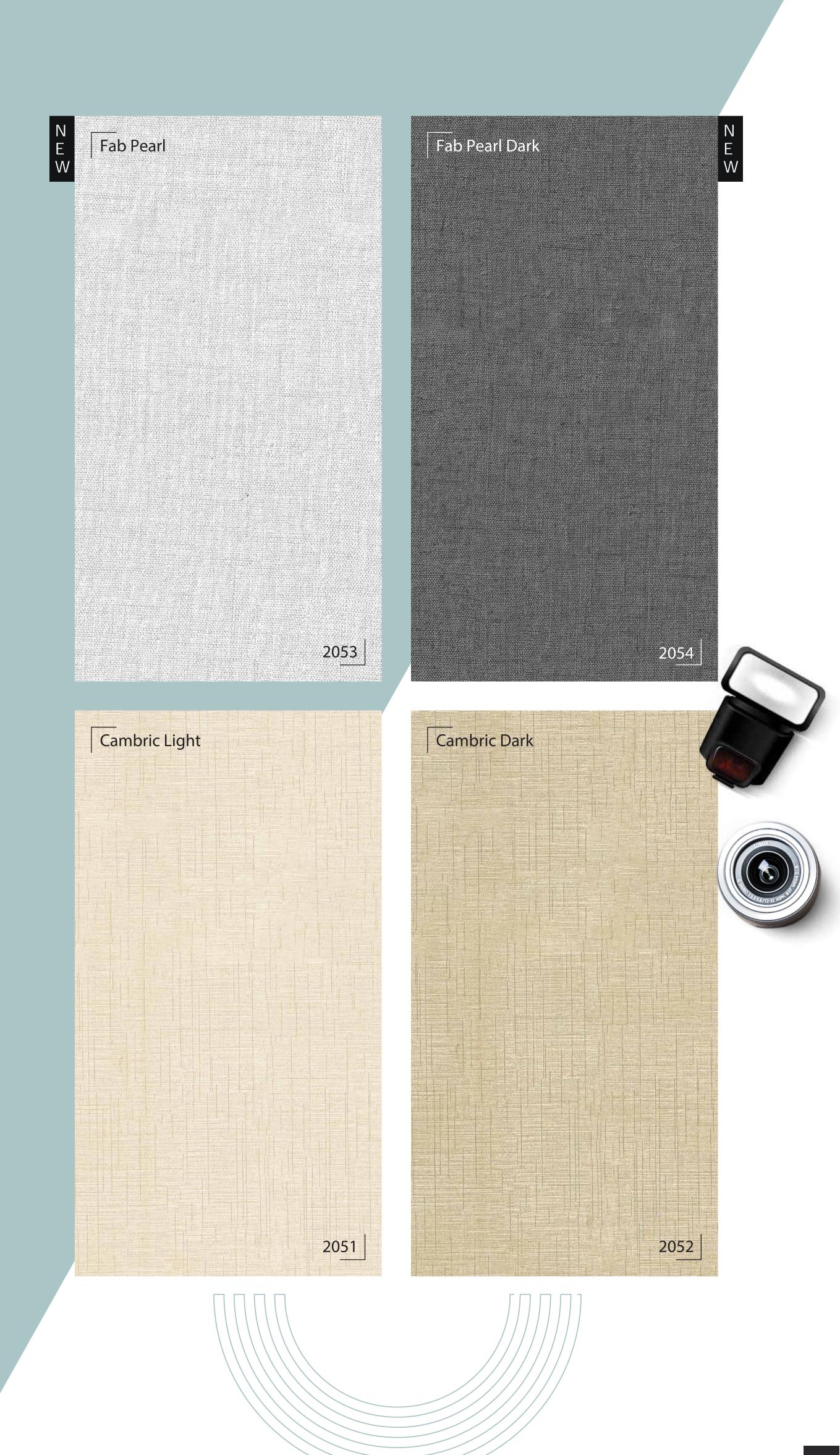




Fabrics

Inspired by the pattern of the fabric, these stylish Pre-laminated MDF add an everlasting impression to your living spaces.

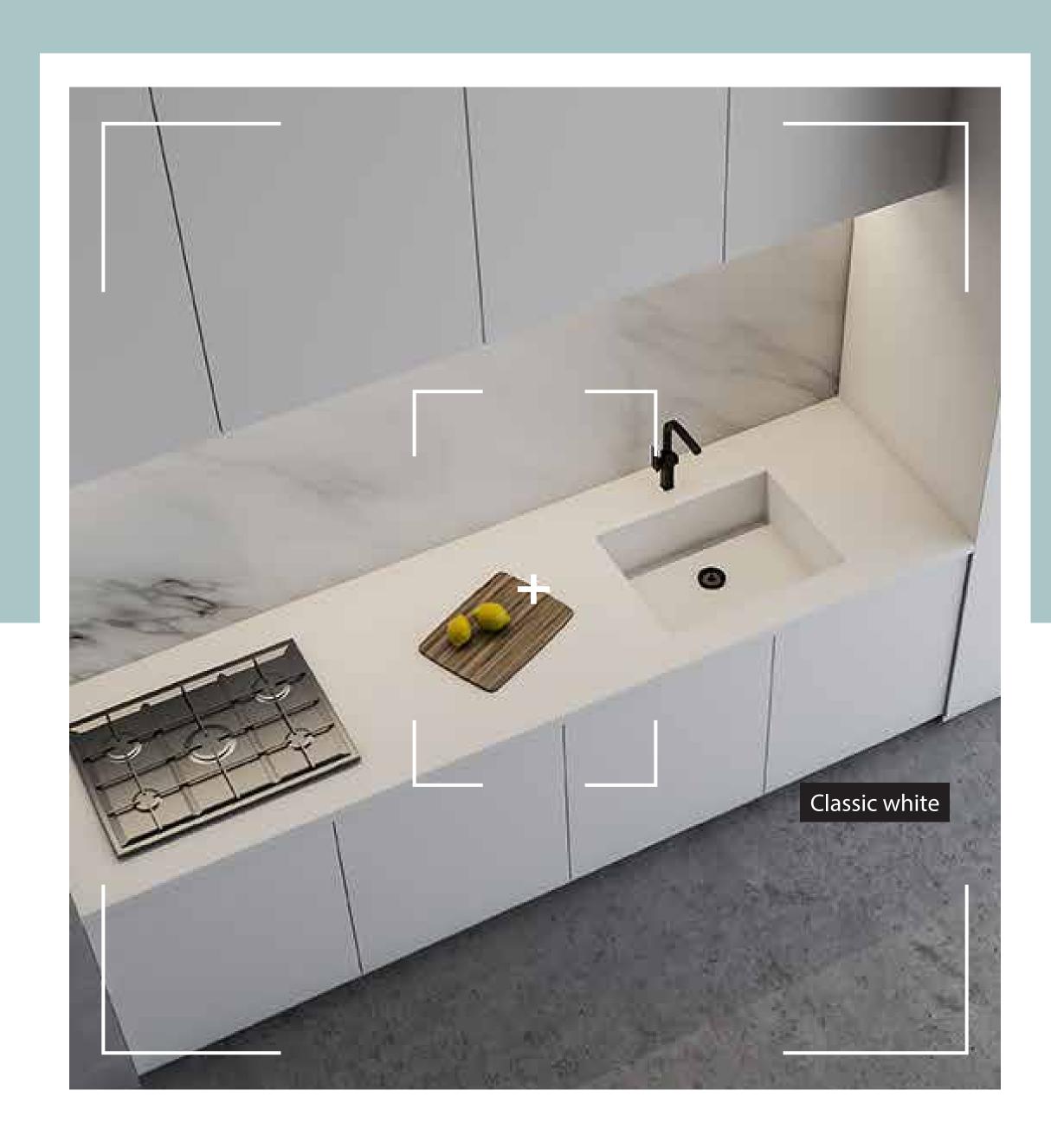


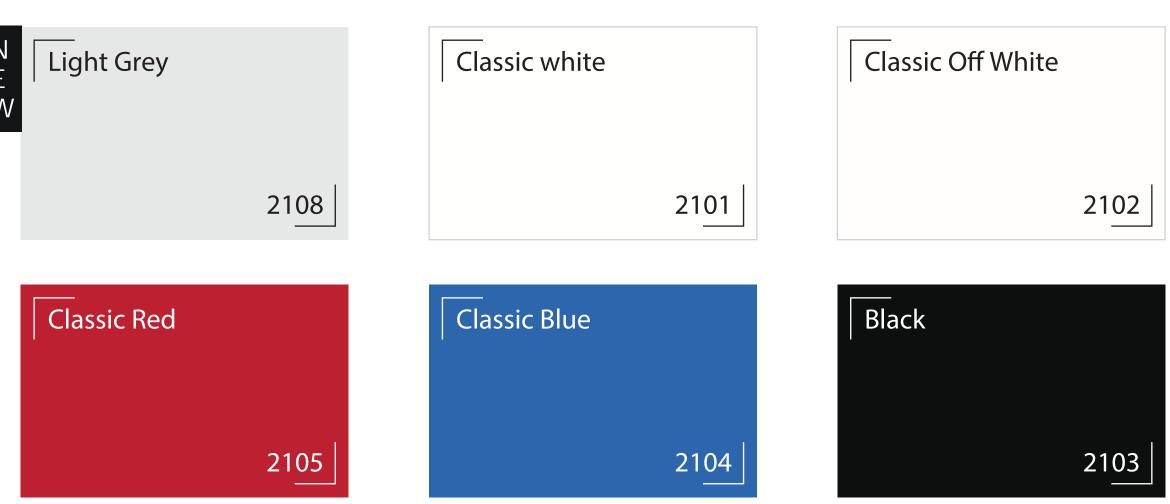


Solid

Greenpanel range of solid coloured Pre-laminated MDF that add vivid shades to your interiors, making your personal space a perpetual happy place.

The Classic pre-laminated MDF range is offered under the standard Industrial Grade MDF, Exterior Grade MDF, and Club Grade HDWR.





TECHNICAL SPECIFICATIONS

Technical Specifications				
S.NO.	TEST	UNIT	PRE-LAMINATED MDF BOARD	
			EXTERIOR	INDUSTRIAL
1	Density	Kg/m³	600-900	600-900
2	Density variation (Max)	%	± 10	± 10
3	Moisture content	%	5-10	5-10
4	Variation from mean moisture content (Max)	%	± 3	± 3
5	Thickness swelling in 2 hrs (Max)	%	4	7
6	Modulus of rupture (Min)	N/mm²		
	a. Upto 20 mm thickness (Average)		22-27	18-23
	b. Above 20 mm thickness (Average)		15-22	15-18
7	Modulus of elasticity (Min)	N/mm²		
	a. Upto 20 mm thickness (Average)		2300-2800	2100-2700
	b. Above 20 mm thickness (Average)		1900-2300	1700-2100
8	Internal bond strength (Min)	N/mm²		
	a. Upto 20 mm thickness		0.60-0.70	0.55-0.65
	b. Above 20 mm thickness		0.50-0.60	0.50-0.55
9	Internal bond strength (Min)	N/mm²		
	a. After cyclic test		0.10-0.35	N/A**
	b. After AWR*		0.10-0.20	N/A**
10	Screw withdrawal strength (Min)	N		
	a. Face		1250	1250
	b. Edge (>12.0mm)		850	700
11	Surface abrasion resistance (Min)			
	a. Type-I		1000	1000
	b. Type-II	Revolutions	450	450
	c. Type-III		250	250
	d. Type-IV		75	75
12	Resistance to steam/water vapours	-	No blister, delamination or change in surface finish	
13	Resistance to crack	-	No sign of crack or delamination	
14	Resistance to stain	-	No stain on the specimen after cleaning with water solvent or detergent	
15	Resistance to cigarette burn	-	No mark or stain on the specimen after cleaning with water or solvent	
16	Formaldehyde content (Fc)	mg/100 g for oven dry board	Formaldehyde class E1: Fc ≤ 8 Formaldehyde class E2: 8 < Fc ≤30	
Λ\Λ/Γ	R* = Accelerated Water Resistance			

AWR* = Accelerated Water Resistance N/A** = Not Applicable



Uttarakhand Plant Caters to Delhi, Haryana, U.P., Uttarakhand, J&K, H.P., Punjab, Chandigarh, Rajasthan, Gujarat, Bihar, Jharkhand, West Bengal & North East

Thickness

Industrial Grade: 3.3mm, 4.6mm, 5.5mm, 7mm, 7.5mm, 9.75mm, 11mm, 14.5mm,

16.5mm, 17mm, 18mm & 25mm

Exterior Grade: 3.3mm, 5.5mm, 7.5mm, 11mm, 16.5mm, 17mm & 25mm

Club Grade HDWR: 3mm, 5.5mm, 7.5mm, 11mm, 16mm, 16.75mm & 18mm

Andhra Pradesh Plant Caters to Andhra Pradesh, Karnataka, Tamil Nadu, Kerala, Odisha, Madhya Pradesh, Chhattisgarh & Maharashtra

Thickness

Industrial Grade: 4.75mm, 5.5mm, 7mm, 7.3mm, 7.5mm, 11mm, 12mm,

17mm, 18mm, 25mm, 30mm & 35mm

Exterior Grade: 5.5mm, 7.5mm, 11mm, 12mm, 17mm, 18mm, 25mm, 30mm

& 35mm

Club Grade HDWR: 5.5mm, 7.5mm, 11mm, 16mm & 18mm

Ecolite Grade: 10mm, 14.5mm & 16.7mm

MMR: 16.7mm

Advantages of Greenpanel **Pre-laminated MDF**



Emission

Level E1, E2



German Machinery



Exclusive Design Imported Decor Range Papers





& Durable



Resistant





Resistant to

Steam



Resistant to Crack, Scratch and Stains



Wide Distribution Network















ISO 9001: 2015, OHSA 18001: 2007, FSC, CARB, EPA and Green building certificates international standard. Greenpanel Industries Limited environment is managed according to ISO 14001:2015 international environmental management systems standard. This embodies our commitment to pursuing a path of continual improvement in environmental management.

Greenpanel **Industries Limited**

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